





ARIA POLYMER is a multinational enterprise to provide technology research and manufacture top-notch additives and functional polymers, founded in 2009.

ARIA POLYMER is one of the few players in the region to develop series of products to meet domestic and international market needs, including:

- · MALEIC ANHYDRIDE GRAFTED POLYMERS used as Coupling Agent and Compatibilizer, and
- TIE LAYER ADHESIVES used in Multilayer Structures, e.g., Multilayer Films, Pipes, Tubes, etc.;

In addition to these high-tech products, ARIA POLYMER manufactures a wide range of

ADDITIVE MASTERBATCHES to improve specifications of different polymers.

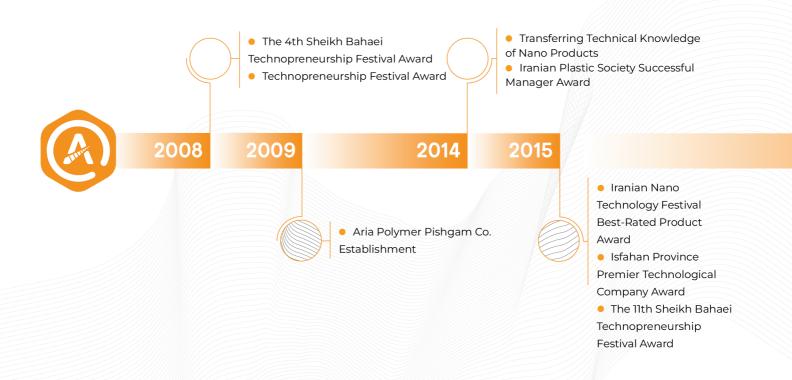
Accordingly, our various products are widely used in:

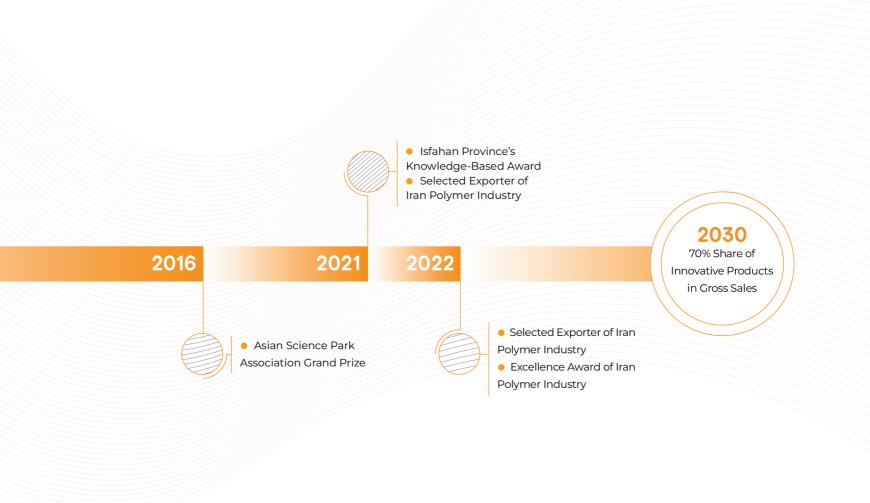
Automotive Compounds and Parts, Pipes, Packaging, Building and Civil Constructions, Medical Tools; and Consumer Goods.

Holding ISO 9001, ISO 10004 and ISO 17025, Food and Drug Compliance, Oil Ministry Confirmation, being a member of different associations in Plastic and Polymer fields, having a well-equipped internal lab, accessing a wide range of petrochemical companies and a powerful supply chain, accessing university, knowledge poles and gifted graduated students, are all juxtaposed to enable ARIA POLYMER to provide the customers with state-of-the-art products.

And all these make us believe THERE IS ALWAYS A BETTER WAY...

Aria Polymer: from the Beginning to 2030 **Timeline**





ADDITIVE MASTERBATCH

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Processing Aid Masterbatch

Optical Brightener Masterbatch

Optical Brightener Masterbatch

Anti-Static Masterbatch for CPP

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ARIA COMPOUND

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Anti-Block Agent Masterbatch

Aria Add 2124

Description

Aria Add 2124 is an economical anti-block agent masterbatch, containing additives which create separation between the surfaces and improve performance characteristics in blown film and cast application. Typically, anti-block additives have low compatibility with the polymer, allowing migration to the film surface

Product Application

Anti-block agent for blown film and cast application

Advantages

- · Increase separation of film layers
- · Improve performance characteristic
- · Melt flow control



Properties	Value	Method
Appearance	White Granules	-
Carrier Resin	PE	-
Active Ingredients	>10%	-
Density	0.92±0.01 g/cm ³	ASTM D792
Melt Flow Index @190°C /2.16kg	4.5±1.5 g/10min	ASTM D1238
Usage Level	0.5-5%	-



Anti-block Agent Masterbatch

Aria Add 2123

Description

Aria Add 2123 is an economical inorganic anti-blocking agent masterbatch containing additives to create separation between the surfaces and improve performance characteristics in PE film, Cast, food packaging and FES films

Product Application

Anti-block agent for PE film, Cast, and FFS films

Advantages

- · Increase separation of film layers
- · Improve performance characteristic
- · Enhanced Productivity



/	Properties	Value	Method	\
	Appearance	White Granules	-	
	Carrier Resin	PE	-	
	Active Ingredients	15%	-	
	Density	0.94±0.02 g/cm ³	ASTM D792	
	Melt Flow Index @190°C /2.16kg	1±0.5 g/10min	ASTM D1238	
\	Usage Level	0.5-2.5%	-	/

Slip Agent Masterbatch **Aria Add 2126**

Description

Aria Add 2126 is an economical slip agent masterbatch based on polyethylene, containing additives which manage the coefficient of friction and create separation between the surfaces and improve performance characteristics in blown film and cast application

Product Application

Slip agent for blown film and cast application

Mold release agent for injection molding

Advantages

- · Friction reduction, fast slip
- · Increase separation of film layers
- · Improve performance characteristic
- · Melt flow control
- · Improve surface finish
- · Improve flow dispersion of filled polymers
- · Reduce machine wear and cleaning time
- · Increase production rate



Properties	Value	Method
Appearance	White Granules	-
Carrier Resin	PE	-
Active Ingredients	>10%	-
Density	0.92±0.01 g/cm ³	ASTM D792
Melt Flow Index @190°C /2.16kg	4.5±1.5 g/10min	ASTM D1238
Usage Level	0.5-5%	-



Slip & Anti-Block Agent Masterbatch

Aria Add 2125

Description

Aria Add 2125 is an economical slip agent masterbatch, containing additives which manage the coefficient of friction and create separation between the surfaces and improve performance characteristics in blown film and cast application

Product Application

Slip & anti-block for blown & cast films

Advantages

- · Easily opening
- · Improve melt flow control
- · Lower coefficient of friction (COF)
- · Enhance both appearance and function



Properties	Value	Method	
Appearance	White Granules	-	
Carrier Resin	PE	-	
Active Ingredients	>10%	-	
Density	0.92±0.01 g/cm ³	ASTM D792	
Melt Flow Index @190°C /2.16kg	4.5±1.5 g/10min	ASTM D1238	
Usage Level	0.5-5%	-	



Slip & Anti-Block Agent Masterbatch

Aria Add Mix 2126

Description

Aria Add Mix 2126 is a slip and anti-block agent masterbatch, containing additives which manage the coefficient of friction and create separation between the surfaces and improve performance characteristics in blown film and cast application. It provides an optimal mix between the slip agent and the anti-block agent



Product Application

Slip and anti-block agent for blown film and cast application

Advantages

- · Friction reduction, slow slip
- · Increase separation of film layers
- · Improve performance characteristic
- · Melt flow control
- · Polyethylene (PE) based slip & antiblock agent masterbatc

Properties	Value	Method
Appearance	Milky Granules	-
Carrier Resin	PE	-
Active Ingredients	>10%	-
Density	0.92±0.01 g/cm ³	ASTM D792
Melt Flow Index @190°C /2.16kg	4.5±1.5 g/10min	ASTM D1238
Usage Level	0.5-5%	-



Slip & Anti-Block Masterbatch

Aria Add 2136

Description

Aria Add 2136 is a slip & anti-block masterbatch agent, containing additives which manage an optimal mix between the slip agent and anti-block agent and improve the coefficient of friction and create separation between the surfaces

Product Application

Slip & anti-block for blown & cast films

Advantages

- · High slip
- · Friction reduction
- · Improve melt flow control
- · Excellent open-ability



Troperties	Value	Method
Appearance	White Granules	-
Carrier Resin	PE	-
Anti-Block Agent Content	>10%	-
Slip Content	>7%	-
Density	0.99±0.02 g/cm³	ASTM D792
Melt Flow Index @190°C /2.16kg	7±2 g/10min	ASTM D1238
Usage Level	0.5-2%	-

Slip Agent Masterbatch **Aria Add 2226**

Description

Aria Add 2226 is an economical slip agent masterbatch based on polypropylene, containing additives which manage the coefficient of friction and create separation between the surfaces and improve performance characteristics in film and cast application

Product Application

Slip agent for film and cast application

Advantages

- · Friction reduction
- Product processing: sheet, film & other extrusion processes (PP)
- · Increase production rate
- Improve flow & dispersion of filled polymers



Properties	Value	Method
Appearance	Milky Granules	-
Carrier Resin	PP	-
Active Ingredients	>10%	-
Density	0.91±0.01 g/cm³	ASTM D792
Melt Flow Index @230°C /2.16kg	6±2 g/10min	ASTM D1238
Usage Level	0.5-2%	-

Anti-Block Agent for CPP & BOPP

Aria Add 2424

Description

Aria Add 2424 is an inorganic anti-blocking agent masterbatch, containing additives which create separation between the surfaces and improve performance characteristics in CPP and BOPP application

Product Application

Anti-block agent for CPP & BOPP films

Advantages

- · High clarity film properties
- · Increase separation of film layers
- · Polypropylene (PP) based masterbatch
- General purpose anti-block for plain films with excellent anti-blocking effect



Properties	Value	Method	\
Appearance	White Granules		
Carrier Resin	PP	-	
Active Ingredients	>5%	-	
Density	0.93±0.02 g/cm ³	ASTM D792	
Melt Flow Index @190°C/2.16kg	19±2 g/10min	ASTM D1238	
Usage Level	2-4%	-	/

Slip & Anti-Block Agent Masterbatch

Aria Add 2236

Description

Aria Add 2236 is a slip & antiblock agent masterbatch based on polypropylene and contains additives which manage an optimal mix between slip agent and anti-block agent and provide the coefficient of friction and create separation between the surfaces. It improves performance characteristics in blown film and cast applications



Product Application

Slip & anti-block for blown and cast applications

Advantages

- · Friction reduction
- · Melt flow control
- · Increase separation of film layers
- · Improve performance characteristic

Properties	Value	Method	
Appearance	White to Grayish Granules	-	
Carrier Resin	PP	-	
Active Ingredients	>15%	-	
Density	0.92±0.02 g/cm ³	ASTM D792	
Melt Flow Index @190°C /2.16kg	6±2 g/10min	ASTM D1238	
Usage Level	0.5-2.5%	-	



Anti-Block for CPP & BOPP Metalizable Films

Aria Add 2224T101

Description

Aria Add 2224TI01 is an organic antiblock agent masterbatch, containing additives which create separation between the surfaces and improve performance characteristics in CPP & BOPP film

Product Application

Anti-block agent for CPP & BOPP metalizable films

Advantages

- · Consistent low COF & high optics
- · Suitable for heat-sealable metallizable films
- · Non migratory Slip/Antiblock for BOPP films



Properties	Value	Method
Appearance	White Granules	-
Carrier Resin	PP	-
Active Ingredients	>6%	-
Density	0.9±0.01 g/cm³	ASTM D792
Melt Flow Index @190°C /2.16kg	7.5±1 g/10min	ASTM D1238
Usage Level	1-5%	-

Anti-UV Masterbatch Aria Add 2173

Description

ria Add 2173 is a polyethylene-based masterbatch designed to provide long-lasting protection for PE products. It is a light stabilizer masterbatch containing a mixture of HALS (Hindered Amide Light Stabilizer) & UV absorbers

Product Application

UV protection, especially for PE films, sheets & parts

Advantages

- · Increasing product lifetime
- · Increasing color stability
- · Preserving physical and mechanical degradation



	Properties	Value	Method
	Appearance	Yellowish Granules	-
	Carrier Resin	LDPE	-
	Active Ingredients	>20%	-
	Density	0.92±0.01 g/cm³	ASTM D792
	Melt Flow Index @190°C /2.16kg	4.5±1 g/10min	ASTM D1238
\	Usage Level	0.5-10%	-



Black Masterbatch **Aria Add 2191**

Description

- · Aria Add 2191 is a carbon black polyethylene based masterbatch, specially designed for coloring of polyethylene in injection molding and compounding applications, and also increase the UV-resistance of plastic products
- The black masterbatch based on a mixture of polyethylene filled with 40% carbon black is mainly used for any pipe productions, packaging film, and geomembrane industries



Product Application

Black Masterbatch for pipe, packaging film, and geomembrane

Advantages

- · High dispersion
- · High thermal stability
- · Completely miscible vast range of plastic

Properties	value	Method
Appearance	Black Granules	-
Carbon Black Pigment	40±1%	ASTM D4218
Carrier Resin	PE	-
Density	1.1±0.1 g/cm³	ASTM D792
Melt Flow Index @190°C/2.16kg	15±3 g/10min	ASTM D1238
Absorption Moisture	<0.1%	ASTM D570
OIT (200°C)	40 min ≤ OIT	ISIRI 7186-6
Usage Level	According to condi	tion and requirements



White Masterbatch **Aria Add 2113–1**

Description

Aria Add 2113-1 is a white masterbatch containing 70% finely dispersed white pigment and PE carrier resin, which provides optimum opacity for blown and cast films, extrusion, and injection parts

Product Application

White masterbatch for film, extrusion, tube, and injection

Advantages

- · Well Dispersed
- · Very high color strength
- · Excellent Whiteness
- · Good Melt strength



Properties	Value	Method
Appearance	White Granules	-
White Pigment	70±2%	ASTM D4218
Carrier Resin	PE	-
Density	1.9±0.2 g/cm³	ASTM D792
Melt Flow Index @190°C/2.16kg	30±10 g/10min	ASTM D1238
Moisture	Max 0.1%	ASTM D644
Usage Level	According to cond	ition and requirements



White Masterbatch

Aria Add 2113-4

Description

Aria Add 2113-4 is a white masterbatch containing more than 60% finely dispersed white pigment, PE carrier resin, and Optical brightener, which provides optimum opacity for blown and cast films, extruded sheet, and injection or blow molded parts

Product Application

White masterbatch for Film, Injection, and extruded sheet

Advantages

- · Well Dispersed
- · Excellent Hiding Power
- · Excellent Whiteness
- · Good Melt strength

Value



• Technical Specifications

Properties

Appearance

Bluish Color Shade Granules

White Pigment 60±2% ASTM D4218

Carrier Resin PE

 Density
 1.8±0.1 g/cm³
 ASTM D792

 Melt Flow Index @190°C/2.16kg
 45±10 g/10min
 ASTM D1238

 Moisture
 Max 0.1%
 ASTM D644

Max 0.170 ASTM DOTA

Usage Level According to condition and requirements

Method

White Masterbatch **Aria Add 2114**

Description

- · Aria Add 2114 is a well-dispersed polyethylene based masterbatch
- Aria Add 2114 has very high color strength and good flow properties

Product Application

White masterbatch for PE

Advantages

- · Well Dispersed
- · Excellent Hiding Power
- · Excellent Whiteness
- · Good Melt strength



Properties	Value	Method
Appearance	White Granules	-
White Pigment	70±2%	ASTM D4218
Carrier Resin	PE	-
Density	1.8±0.2 g/cm³	ASTM D792
Melt Flow Index @190°C/2.16kg	3±1 g/10min	ASTM D1238
Moisture	Max 0.1%	ASTM D644
Usage Level	According to cond	ition and requirements

White Masterbatch Aria Add 2112

Description

Aria Add 2112 is a white masterbatch containing 50% finely dispersed TiO2, PE carrier resin, and Optical brightener, which provides optimum opacity for blown and cast films

Product Application

White masterbatch for cast and blown film

Advantages

- · Well Dispersed
- · Excellent Hiding Power
- · Excellent Whiteness
- · Good Melt strength



• Technical Specifications

Properties Value Method Appearance White Granules White Pigment (TiO2) >50% **ASTM D4218** Carrier Resin PΕ 1.8±0.1 g/cm³ ASTM D792 Density Melt Flow Index @190°C/2.16kg 38±3 g/10min **ASTM D1238** Moisture Max 0.1% ASTM D644 Usage Level According to condition and requirements



White Masterbatch **Aria Add 2415**

Description

Aria Add 2415 is a white masterbatch containing finely dispersed white pigment and polyolefin carrier resin, which provides optimum opacity for Raffia bags

Product Application

White Masterbatch for Raffia Bags

Advantages

- · Easily processable
- · Excellent whiteness & dispersion
- · Chemical stability, permanence, and high coloring abilityhigh coloring ability



Properties	Value	Method
Appearance	White Granules	
White Pigment	70±2%	ASTM D4218
Density	1.8±0.1 g/cm ³	ASTM D792
Melt Flow Index @190°C/2.16kg	4±1 g/10min	ASTM D1238
Moisture	Max 0.2%	ASTM D644
Usage Level	According to cond	ition and requirements



Processing Aid Masterbatch

Aria Add 2105

Description

Aria Add 2105 is a processing aid (PPA) masterbatch, containing fluoropolymer (PVDF) based in a polyethylene carrier. It can improve PE processing and be recommended for polyolefin films, sheets, pipes, tubes, extrusion processes and stone paper

Product Application

PPA for polyolefin films, sheets, pipes, tubes and paper stone

Advantages

- · Surface smoothness
- · Less machine-direction drawing
- \cdot Improve the processability of recycled polymer
- · Die build-up monitoring in Cast Film Line
- · Improve processing lower MFI resins
- · Melt fracture elimination
- · Reduce operating pressure and temperature
- · Increase output and energy saving



• Technical Specifications

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Appearance

Carrier Resin

Density

Melt Flow Index @190°C/2.16kg

Usage Level

Value

White Granules

PE -

0.92±0.01 g/cm³ ASTM D792

2±1 g/10min ASTM D1238

0.5-2.5%

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Method

Optical Brightener Masterbatch

Aria Add 2161

Description

- · Optical brightener masterbatch (fluorescent whitening agent) absorbs some part of the UV ray and re-emits it in the blue region of the visible spectrum.
- · Aria Add 2161 is added in polymers to reduce yellowing, improve whiteness, and enhance the brightness of a product

Product Application

PE films, sheets, parts and other extrusion processes

Advantages

- · Mask natural yellowing plastics
- · Improve initial color
- · Get brilliancy of colored articles
- · It gives a smooth & glossy surface to film
- Absorbs UV radiation



• Technical Specifications

Properties Value Method Appearance Phosphoric Granules Carrier Resin HDPE Density 0.92±0.02 g/cm³ ASTM D792 Melt Flow Index @190°C/2.16kg 5±1 g/10min ASTM D1238 Usage Level 0.2-1%



Optical Brightener Masterbatch

Aria Add 2162

Description

- · Optical brightener masterbatch (fluorescent whitening agent) absorbs some part of the UV ray and re-emits it in the blue region of the visible spectrum
- · Aria Add 2162 is added in polymers to reduce yellowing, improve whiteness, and enhance the brightness of a product

Product Application

PE films, sheets, parts and other extrusion processes

Advantages

- · Mask natural yellowing plastics
- · Improve initial color
- · Get brilliancy of colored articles
- · It gives a smooth & glossy surface to film
- Absorbs UV radiation



• Technical Specifications

Properties

Value

HDPE

Method

Appearance

Phosphoric Granules

Carrier Resin

0.92±0.02 g/cm³

ASTM D792

Melt Flow Index @190°C/2.16kg

5±1 g/10min

ASTM D1238

Usage Level

Density

0.2-1%

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Anti-Static Masterbatch for CPP films

Aria Add 2215

Description

Aria Add 2215 is an anti-static masterbatch with anti-static additive for neutralizing the surface charges of polypropylene polymers. Anti-static additives reduce eliminate can static electrical charges to prevent problems such as dust accumulation and electronic discharge damaging static equipment electronic

Product Application

Anti-static for CPP films

Advantages

- · Reduces Surface Resistivity of Plastics
- · Prevents dust attraction to plastic parts
- · Reduces risk of electrical discharge causing fire or explosion



Value	Method
White Granules	-
>10 %	-
PP	-
0.9±0.01 g/cm³	ASTM D792
7±1 g/10min	ASTM D1238
2-10%	-
	White Granules >10 % PP 0.9±0.01 g/cm ³ 7±1 g/10min



Desiccant Masterbatch Aria Add 2180

Description

Aria Add 2180 is a desiccant masterbatch designed to absorb the moisture in plastics and nylon in order to eliminate moisturerelated problems

Product Application

Desiccant masterbatch

Advantages

- · Improves product quality and yield
- \cdot Increase productivity and reduce energy consumption
- Reduce prevention of moisture-related problems, including lacing and porosity of the molded problem
- Minimizes down glossing and hazing under high humidity application conditions



Properties	Value	Method
Appearance	Granules	-
Active Ingredients	>70%	-
Carrier Resin	PE	-
Density	1.9±0.1 g/cm³	ASTM D792
Melt Flow Index @190°C/2.16kg	1±0.5 g/10min	ASTM D1238
Usage	0.5-1.5%	-

Dimensional Stabilizer Masterbatch ${ m Aria\,Add\,2451}$

Description

Aria Add 2451 is a special additive package containing nanoparticles and carriers.

It has been primarily designed to act as a dimensional stabilizer and PP clarifier

Product Application

Dimensional stabilizer and PP clarifier

Advantages

- Dimensional stabilizer in PP bag, fibers, and PP packaging, especially PP woven bags
- PP clarifier in PP injection parts



Properties	Value	Method
Appearance	Glassy Granules	-
Carrier Resin	PP	-
Density	0.92±0.01 g/cm ³	ASTM D792
Melt Flow Index @190°C/2.16kg	10±2 g/10min	ASTM D1238
Usage Level	1-4%	-

Matting Agent for CPP & BOPP films

Aria Add 2160

Description

Aria Add 2160 is a matte compound utilized in the production of all types of PP films created through various extrusion processes (BOPP and CPP films) when strict final optical properties are required

Product Application

Matting agent for CPP & BOPP films

Advantages

- · Low gloss and optimal haze
- · Good co-extrusion features
- · Matt compound special for matt film



Properties	Value	Method
Appearance	White Granules	-
Carrier Resin	Polyolefin	-
Density	0.91±0.02 g/cm ³	ASTM D792
Melt Flow Index @190°C/2.16kg	2±1 g/10min	ASTM D1238
Usage	Matt Compound	can be used 100%







ARIA COMP is a basic and widely-used category of polymers to enable the customers use their required material in the simplest possible way.

ARIA COMP includes a grade of 3LPE Top Coat Compound, and some Polyolefin Impact Modifiers.



Impact Modifier and Stitching Improver Based Polyolefin ${ m Aria\,Comp\,4203}$

Description

Aria Comp 4203 polymer resin is a polyolefin base compound. It has been primarily designed to act as an impact modifier of polypropylene and polyethylene containers and parts

Product Application

- · Containers and parts
- · Sealant film
- · PF film
- · Stretch film

Advantages

- Improving impact properties of polyolefin containers without changing in transparency
- · Increase in film stretch and elongation



• Technical Specifications

Properties Value Method Density 0.90±0.02 g/cm³ ASTM D792 Melt Flow Index @190°C/2.16kg 2.7±0.5 g/10min ASTM D1238 Usage Level 1-5 % -





Maleic Anhydride Grafted Polypropylene Aria Couple 1432

Description

- · Maleic anhydride functionalized polypropylene produced by reactive extrusion
- · Coupling agent & compatibilizer between polyolefin & polar polymers, fillers, etc.

Product Application

Usage

1.5-2.5%

1.5-3%

COUPLING AGENT FOR PP &

· Reinforcing materials e.g., GF in PP/GF compounds

· Fillers e.g., CaCo3 polyolefin-

based compounds

COMPATIBII IZER BETWEEN PP &

Polar polymers e.g., polyamide 1.5-3%

Advantages

DISPERSION

Achieve optimum dispersion & distribution of polar polymer, fillers, starch, glass fiber, etc. in non-polar polymer matrix

MECHANICAL **PROPERTIES**

Improve mechanical properties e.g., tensile strength, impact resistance & flexural modulus in polvolefin & biodegradable containers

OTHER

- · Eliminate output variation
- · Increase permeability of polyolefin
- · Achieve dimensional stability
- · Increase surface smoothness of final products

• Technical Specifications

Properties

Method

Density

0.91 g/cm³

ASTM D792

Melt Flow Index @190°C/2.16kg

75±25 a/10min ASTM D1238

Maleic Anhydride Graft Level High*

Titration Method

* Low <0.25wt%, Medium 0.25-0.5wt%, High 0.5-1.0wt%





Maleic Anhydride Grafted Polypropylene

Aria Couple 1432T188

Description

- Maleic anhydride functionalized polypropylene produced by reactive extrusion
- Coupling agent & compatibilizer between polyolefin & polar polymers, fillers, etc.

Product Application

Usage

COUPLING AGENT FOR PP & Reinforcing materials e.g.,GF in PP/GF compounds

1.5-2.5%

· Fillers e.g., CaCo3 polyolefinbased compounds

1.5-3%

COMPATIBILIZER PP &

Polar polymers e.g., polyamide 1.5-3%

Advantages

DISPERSION

Achieve optimum dispersion & distribution of polar polymer, fillers, starch, glass fiber, etc. in non-polar polymer matrix

MECHANICAL PROPERTIES

Improve mechanical properties e.g., tensile strength, impact resistance & flexural modulus in polyolefin & biodegradable containers

OTHER

- \cdot Eliminate output variation
- · Increase permeability of polyolefin
- · Achieve dimensional stability
- · Increase surface smoothness of final products

• Technical Specifications

Properties

Value

Method

Density

0.91 g/cm³

ASTM D792

Melt Flow Index @190°C/2.16kg

130±20 g/10min ASTM D1238

Maleic Anhydride Graft Level High*

Titration Method





^{*} Low <0.25wt%, Medium 0.25-0.5wt%, High 0.5-1.0wt%

Maleic Anhydride Grafted Linear Low Density Polyethylene

Aria Couple 1196

Description

- Maleic anhydride functionalized polyethylene produced by reactive extrusion
- · Coupling agent & compatibilizer between polyolefin & polar polymers, fillers, etc.

Product Application

Fillers, e.g., starch in biodegradable polyolefin 1.5-5% compounds

Usage

5-15%

COUPLING AGENT FOR PE OR PVC Reinforcing agents such as glass fiber, wood flour, and HFFR additives

Adhesion promoter for PE films or lamination coating

Polar polymers e.g.,

COMPATIBILIZER PE

Polar polymers e.g.,
Polycarbonate



• Technical Specifications

(Properties	Value	Method
	Density	0.93 g/cm ³	ASTM D792
	Melt Flow Index @190°C/2.16kg	0.5-1.5 g/10min	ASTM D1238
	Maleic Anhydride Graft Level	High*	Titration Method

^{*} Low <0.25wt%, Medium 0.25-0.5wt%, High 0.5-1.0wt%

Advantages

DISPERSION

Achieve optimum dispersion & distribution of polar polymer, fillers, starch, glass fiber, etc., in the non-polar polymer matrix

MECHANICAL PROPERTIES

Improve mechanical properties e.g., tensile strength, impact resistance & flexural modulus in non-polar polymers & biodegradable containers

OTHER

- · Eliminate output variation
- \cdot Increase permeability of product
- · Achieve dimensional stability
- · Increase smoothness of final products



Maleic Anhydride Modified Low Density Polyethylene

Aria Couple 1125

Description

- Maleic anhydride functionalized low density polyethylene produced by reactive extrusion
- · Coupling agent & compatibilizer between polyolefin & polar polymers, fillers, etc.

· Fillers e.a. starch in

Product Application

Usage

3.,	
biodegradable polyolefin	1.5-5%
compounds	
· Reinforcing agent such as	

COUPLING AGENT FOR PE &

glass fiber & wood floor
Flame retardant fillers e.g.,
ATH & MDH in HFFR cable

3-6%

ATH & MDH in HFFR cable compounds

COMPATIBILIZER PE &

Polar polymers e.g.,
Polycarbonate





• Technical Specifications

(Properties	Value	Method
	Density	<0.93 g/cm ³	ASTM D792
	Melt Flow Index @190°C/2.16kg	1.2±0.5 g/10min	ASTM D1238
	Maleic Anhydride Graft Level	High*	Titration Method

^{*} Low <0.25wt%, Medium 0.25-0.5wt%, High 0.5-1.0wt%

Advantages

DISPERSION

Achieve optimum dispersion & distribution of polar polymer, fillers, starch, glass fiber, etc. in non-polar polymer matrix

MECHANICAL PROPERTIES

OTHER

Improve mechanical properties e.g., tensile strength, impact resistance & flexural modulus in polyolefin & biodegradable containers

- · Eliminate output variation
 - \cdot Increase permeability of product
 - \cdot Achieve dimensional stability
 - · Increase surface smoothness of final products



Ethylene Copolymer Functionalized by Maleic Anhydride

Aria Couple 1937

Description

- Maleic anhydride functionalized ethylene copolymer produced by reactive extrusion
- It has been primarily designed to use in adhesive formulation and in polar and non-polar polymer compound such as EVA/PE and PA/PE

Product Application

tion • Usage

COUPLING AGENT FOR EVA &

Fillers and reinforcing agents e.g., GF and other mineral fillers in EVA ompounds

COMPATIBILIZER
FOR POLYOLEFINES &

Polar polymers e.g., PA

1.3-5%

3-15%

Advantages

DISPERSION

MECHANICAL PROPERTIES Function as a coupling agent between reinforcing materials such as glass fibers or mineral fillers and EVA to achieve superior mechanical properties Improve mechanical properties e.g., tensile trength, impact resistance & flexural modulus in EVA compounds

OTHER

- · Eliminate output variation
- · Increase permeability of polyolefin
- · Achieve dimensional stability
- · Increase surface smoothness of final products

• Technical Specifications

Properties

Value

Method

Density

<0.94 g/cm³

ASTM D792

Melt Flow Index @190°C/2.16kg

0.5-1.5 g/10min ASTM D1238

Maleic Anhydride Graft Level Very High*

Titration Method

*Low <0.25wt%, Medium 0.25-0.5wt%, High 0.5-1.0wt%, Very High > 1.0wt%











Tie Layer Adhesive

Aria Adhesive 4100T301

Description

Aria Adhesive 4100T301 LLDPF based adhesive resin designed as an intermediate layer between polyolefin layers with polar polymers in multilayer structure in flexible or rigid films in packaging and tube industry

Product Application

- · Multilayer structure in flexible or rigid films in packaging and tube industry
- · Blown film, cast film, Sheet

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Advantages

Value

1.7±0.3 g/10min

0.91 g/cm³

130+5 °C

85+3 °C

- · High adhesion between PE layers and PA. EVOH and PET
- Transparent

• Technical Specifications

Melt Flow Index @190°C/2.16kg

Tensile Strain at Break(50mm/min) >600 %

Tensile Stress at Yield(50mm/min) 10 ±3 MPa

Tensile Stress at Break(50mm/min) 17±3 MPa

Properties

Melting Temperature

Vicat Softening Point

Density

Processing Condition Suggestion

Zone1(°C)	Zone2(°C)	
190	190	

Zone4(°C) Zone3(°C) 210

Hardness Shore

...(°C) 210

40±2 D Scale

Die(°C)

Method

ASTM D792

ASTM D1238

ISO 113571

ISO 306

ISO 527

ISO 527

ISO 527

ISO 868

210



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Tie Layer Adhesive

Aria Adhesive 4100T250

Description

Aria Adhesive 4100T250 is an LLDPE based adhesive resin designed as an intermediate layer between polyolefin layers with polar polymers in multilayer structure in flexible or rigid films in packaging and tube industry

Product Application

Adhesion Laver

Multilayer structure in flexible or rigid films in packaging and tube industry

Advantages

- \cdot High adhesion between PE layers and PA, EVOH and PET
- Transparent

• Technical Specifications

Properties

Value

Method

Density 0.91 g/cm³ ASTM D792 Melt Flow Index @190°C/2.16kg 2.1±0.6 g/10min **ASTM D1238** Melting Temperature 130+3 °C ISO 113571 Vicat Softening Point 83+3 °C ISO 306 Tensile Strain at Break(50mm/min) >600 % ISO 527 Tensile Stress at Yield(50mm/min) 10±3 MPa ISO 527 ISO 527 Tensile Stress at Break(50mm/min) 16±3 MPa Hardness Shore 49+4 D Scale ISO 868

Processing Condition Suggestion

Zone1(°C)

Zone2(°C)

Zone3(°C)

Zone4(°C)

...(°C)

Die(°C)

180...200

200...210

200...230

ARIA POLYMER

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Tie Layer Adhesive (Special Applications Like Double Bubble, Triple Bubble Blown Film)

Aria Adhesive 4100T328

Description

Aria Adhesive 4100T328 is a Polyolefin based adhesive resin designed as an intermediate layer between PE and PA or EVOH in blown and cast film and especially double-bubble applications

Product Application

Advantages

Adhesion Layer

- · Double, triple bubble Blown film
- · Blown film, cast film, Sheet

- . 13.1 3...1 13.9 33
- · High adhesion between PE layers and PA. EVOH and PET
- Transparent



• Technical Specifications

Properties

Value

Method

Density0.90 g/cm³ASTM D792Melt Flow Index @190°C/2.16kg2.3±0.4 g/10minASTM D1238Melting Temperature106 °CISO 113571Vicat Softening Point68 °CISO 306Tensile Strain at Break(50mm/min)>600 %ISO 527

Tensile Stress at Yield(50mm/min) 5.1 MPa ISO 527
Hardness Shore 35 D Scale ISO 868

Processing Condition Suggestion

Zone2(°C)

180

Zone1(°C)

160

Zone3(°C)

Zone4(°C)

...(°C)

Die(°C)

180 200



Download Catalogue





